



YJ

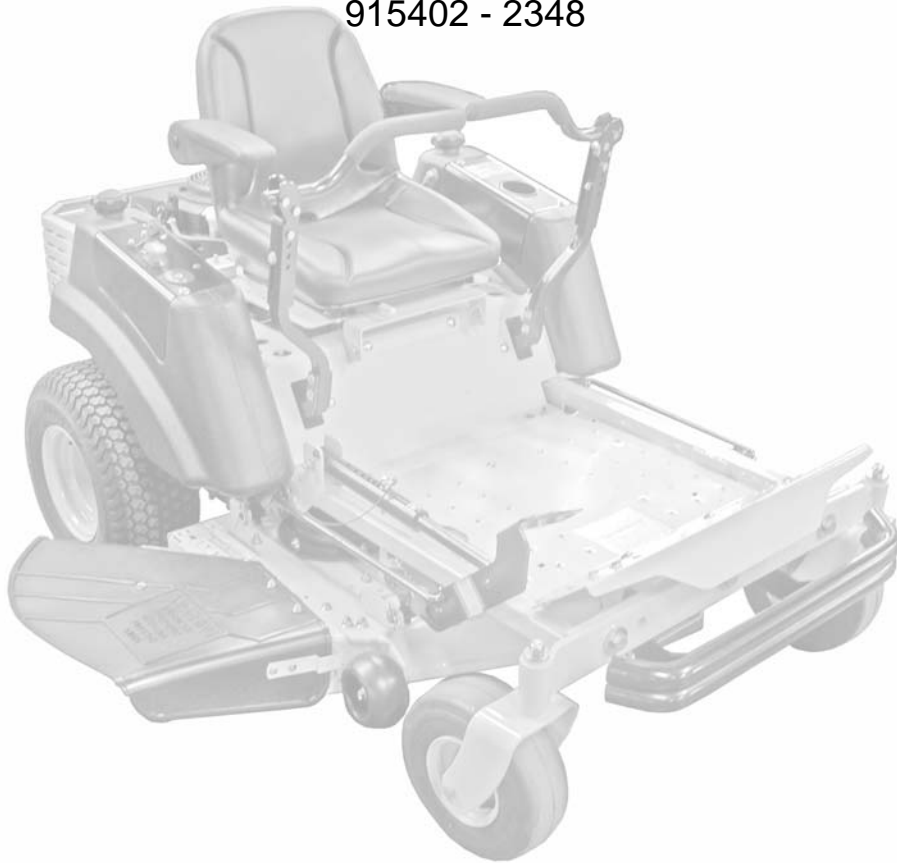
Parts Manual

Models

915400 - 1840

915401 - 2044

915402 - 2348



THE MANUAL

Before you operate your unit, carefully and completely read manuals supplied with the unit. The contents will provide you with an understanding of safety instructions and controls during normal operation and maintenance.

For your safety and the safety of others always read, understand, and follow all DANGER, WARNING, and CAUTION messages found in manuals and on safety decals.

Hardware descriptions are given in decimals.

Decimals to Fractions			
.063	1/16	.563	9/16
.125	1/8	.625	5/8
.188	3/16	.688	11/16
.250	1/4	.750	3/4
.313	5/16	.813	13/16
.375	3/8	.875	7/8
.438	7/16	.938	15/16
.500	1/2	1.00	1

SERVICE AND REPLACEMENT PARTS

When ordering replacement parts or making service inquiries, know the Model and Serial numbers of your unit and engine.

Numbers are located on the product registration card in the unit literature package. They are printed on a serial number label, located on the frame of your unit.

- Record Unit Model and Serial numbers here:

- Record Engine Model and Serial numbers here:

UNAUTHORIZED REPLACEMENT PARTS

Use only EverRide replacement parts. The replacement of any part on this vehicle with anything other than an EverRide authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. EverRide disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

PRODUCT REGISTRATION

The EverRide dealer must register the product at the time of purchase. Registering the product will help the company process warranty claims or contact you with the latest service information. All claims meeting requirements during the limited warranty period will be honored, whether or not the product registration card is returned. Keep a proof of purchase if you do not register your unit.

Customer Note: If Dealer does not register your product, please fill out, sign and return the product registration card to EverRide.

YOUR SATISFACTION IS IMPORTANT

Questions? Please follow these helpful steps:

1. Refer to the manuals supplied with your unit.
They will guide you through safe and proper operation and maintenance.
They contain specifications on your unit.
If your questions are not answered in these manuals, go to step number two.
2. Contact Your Dealer.
Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.
A factory trained staff is available to support your equipment needs. They stock genuine Gravelly parts and lubricants manufactured with the same precision and skill as the original.
If your questions are not resolved by the support staff, ask for the manager or owner.
When contacting your Dealer supply your model and serial numbers.

TO SPEED PARTS ORDERING:

1. Know the model and serial numbers of your unit.
2. Know the part number required.
3. Know the quantity required.
4. Know the part description.

MODELS

Model 915400 (YJ 1840)

18hp Kohler with 40" Mower Deck
Serial No. 000101 and up

Model 915401 (YJ 2044)

20hp Kohler with 44" Mower Deck
Serial No. 000101 and up

Model 915402 (YJ 2348)

23hp Kohler with 48" Mower Deck
Serial No. 000101 and up

TABLE OF CONTENTS

DECALS

Decals 4

MAIN FRAME AND TRANSAXLES

Frame, Hood and Footrest 6
Seat and Support 8
Front Axle, Tires and Bumper 10
Transaxle, Dump Valves and Rear Wheels 11

OPERATOR CONTROLS

Parking Brake 12
Steering Controls 14

FUEL TANKS AND ENGINE

Fuel Tank 16
Engine, Exhaust, Belt and Idlers 18

ELECTRICAL SYSTEM

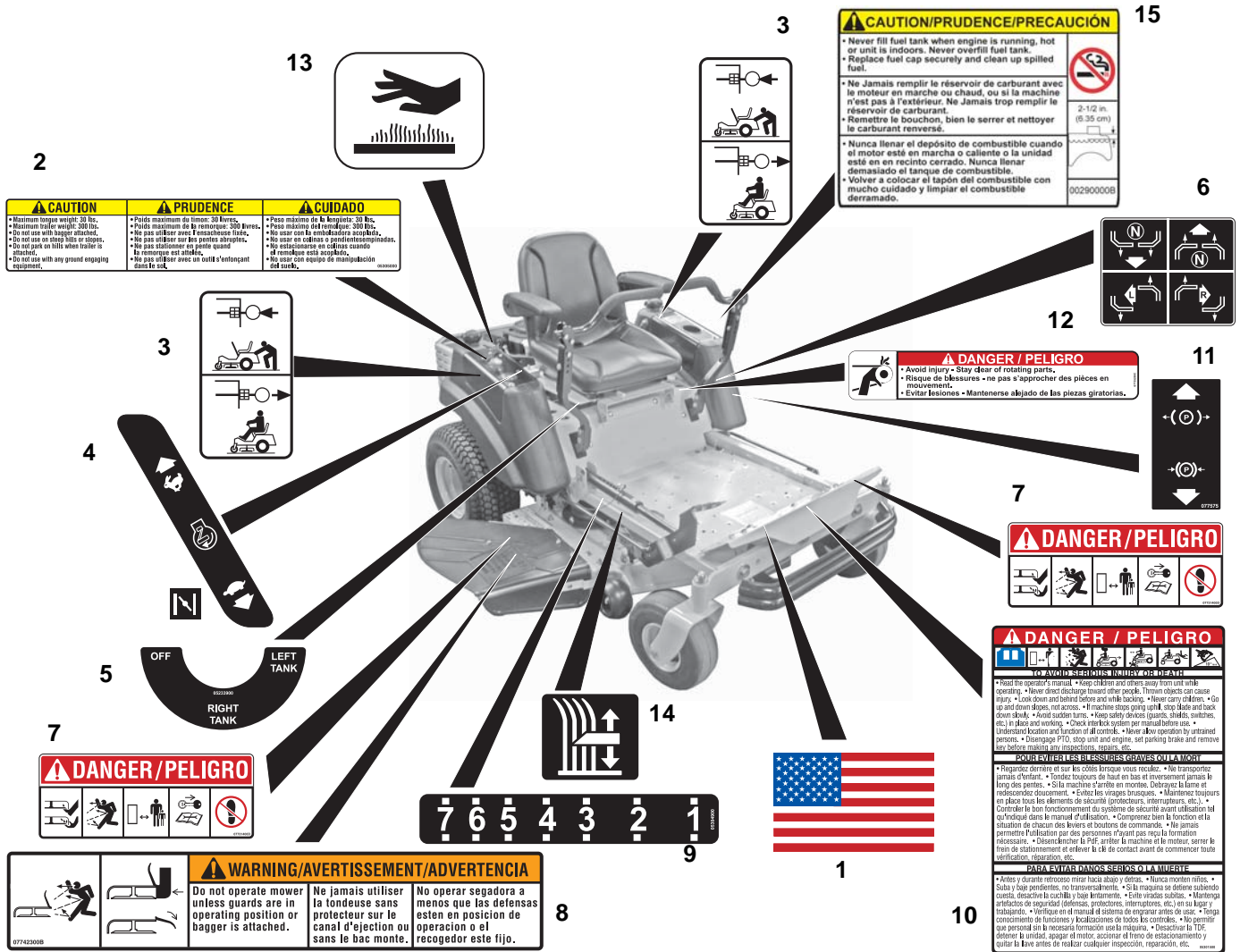
Electrical System 20
Continuity Diagrams 22
Wiring Diagrams 23

MOWER DECKS

Mower Deck Lift 24
Mower Deck, Belt, Idlers and Blades 26
Baffles and Chute 28
Handle and Stabilizer Brackets 29
Mower Brackets and Rollers 30

DECALS-SAFETY

Model 915400, 401, 402

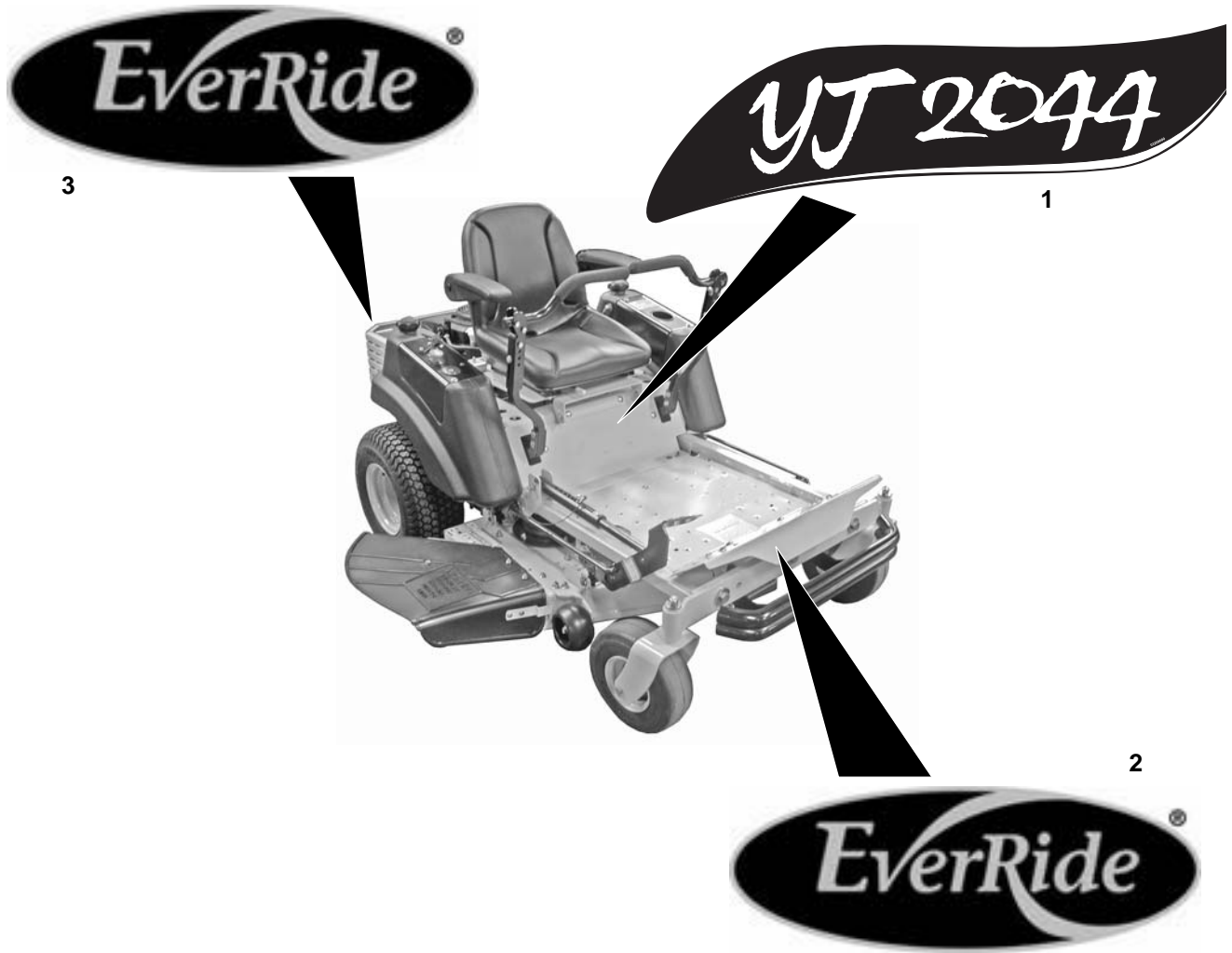


Item	Part No.	Qty.	Description
1	05305100	1	Decal, American Flag
2	05305000	1	Decal, Trailer Hitch
3	05305200	2	Decal, Transmission Disconnect
4	05301400	1	Decal, Control
5	05233900	1	Decal, Fuel Valve
6	07757600	1	Decal, Instructional Steering
7	07731400	2	Decal, Mower Pan Head Danger
8	07742300	1	Decal, Warning
9	05304900	1	Decal, Cut Height Zoom
10	05301500	1	Decal, Bilingual Danger
11	07757500	1	Decal, Parking Brake Lever
12	07735200	1	Decal, Danger
13	07754100	1	Decal, Hot Surface
14	08088400	1	Decal, Cut Height
15	00290000	1	Decal, Fuel Warning

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DECALS-STYLE

Model 915400, 401, 402

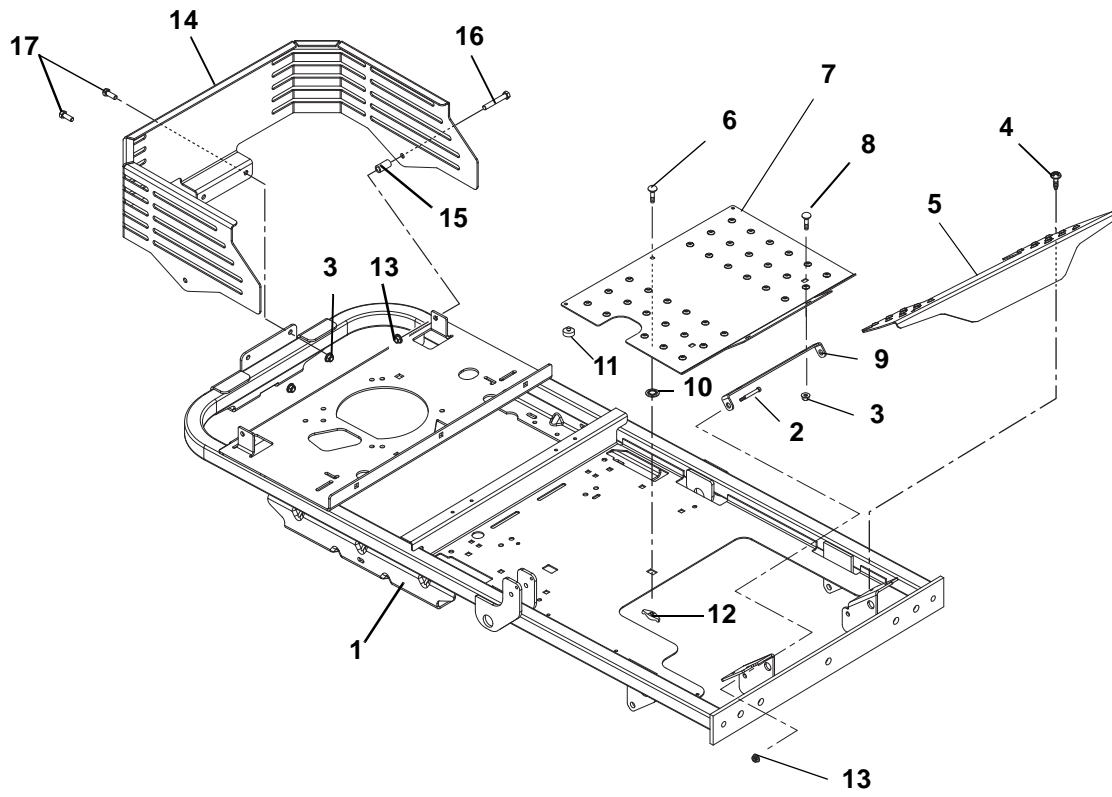


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Item	Part No.	Qty.	Description
1	03369500	1	Decal, YJ 1840 (400)
	03369600	1	Decal, YJ 2044 (401)
	0336900	1	Decal, TJ 2348 (402)
2	03285400	1	Decal, EverRide (Front)
3	03285300	1	Decal, EverRide (Rear)

FRAME, ENGINE GUARD AND FOOTREST

Model 915400, 401, 402



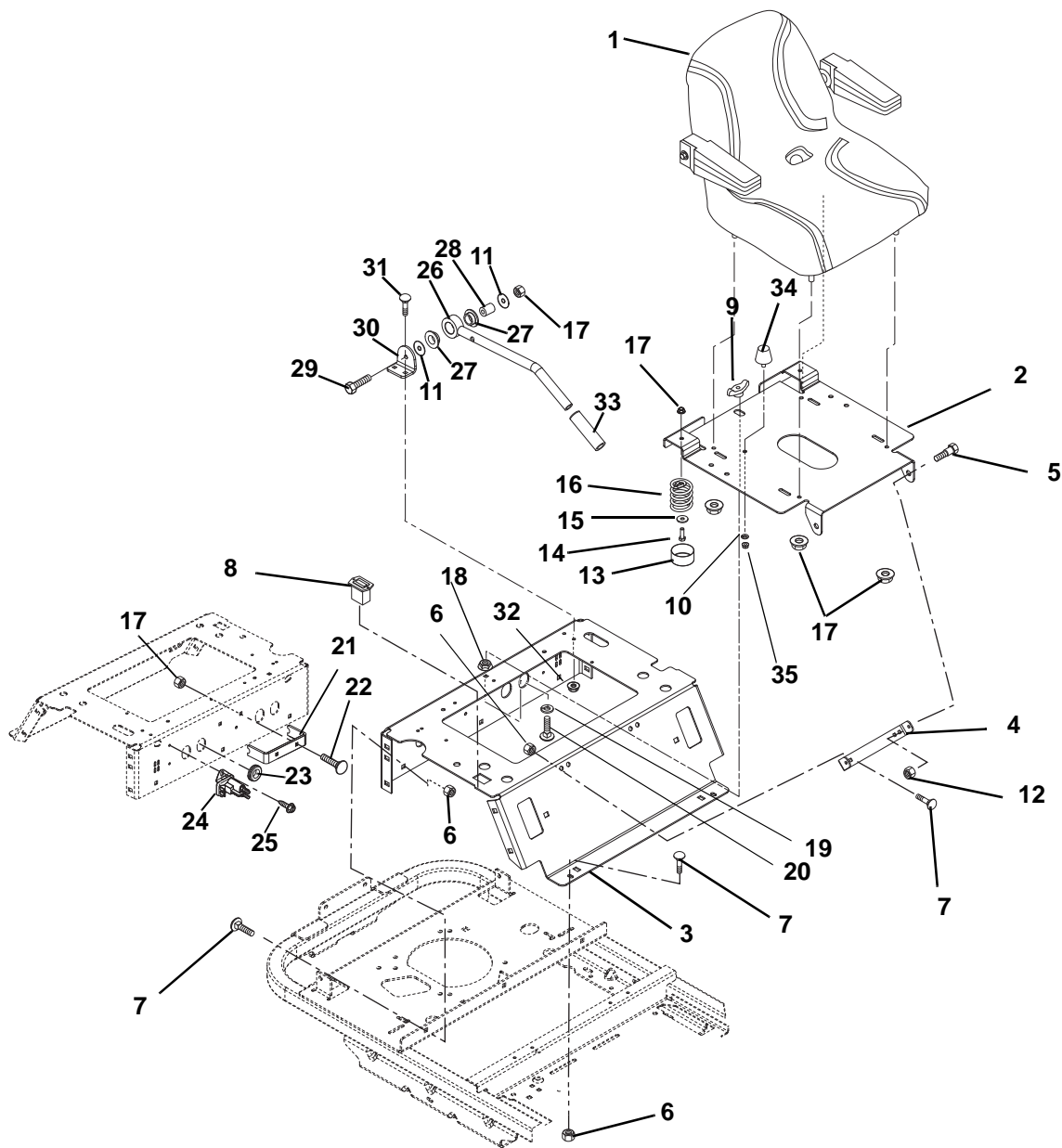
FRAME, ENGINE GUARD AND FOOTREST

Model 915400, 401, 402

Item	Part No.	Qty.	Description
1	00458161	1	Weldment, Frame
2	07056700	2	Bolt, Shoulder .375-16 x .62
3	06545500	4	Nut, .38-16 Flange Nyloc
4	07411500	4	Screw, Tap .31-18 x .50
5	00457861	1	Foot Rest
6	06216100	1	Bolt, Round Head Square Neck .31-18 x 1.00 Grade 5
7	00457961	1	Plate, Deck Access
8	06223600	2	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
9	00458061	1	Bracket, Deck Access
10	06514900	1	Nut, Push .312
11	07503100	2	Grommet, Bumper
12	07531700	1	Knob, Wing .312-18
13	06542000	4	Nut-Locking-Top-Flange .31-16
14	03282961	1	Engine Guard, EVERRIDE XL
15	00363800	2	Bushing, Spacer .390 x .625 x 1.25 Promaster
16	05958400	2	Bolt, Hex .38-16 x 2.50 Grade 5
17	05948700	2	Bolt, Hex .38-16 x 1.00 Grade 5

SEAT AND SEAT SUPPORT

Model 915400, 401, 402



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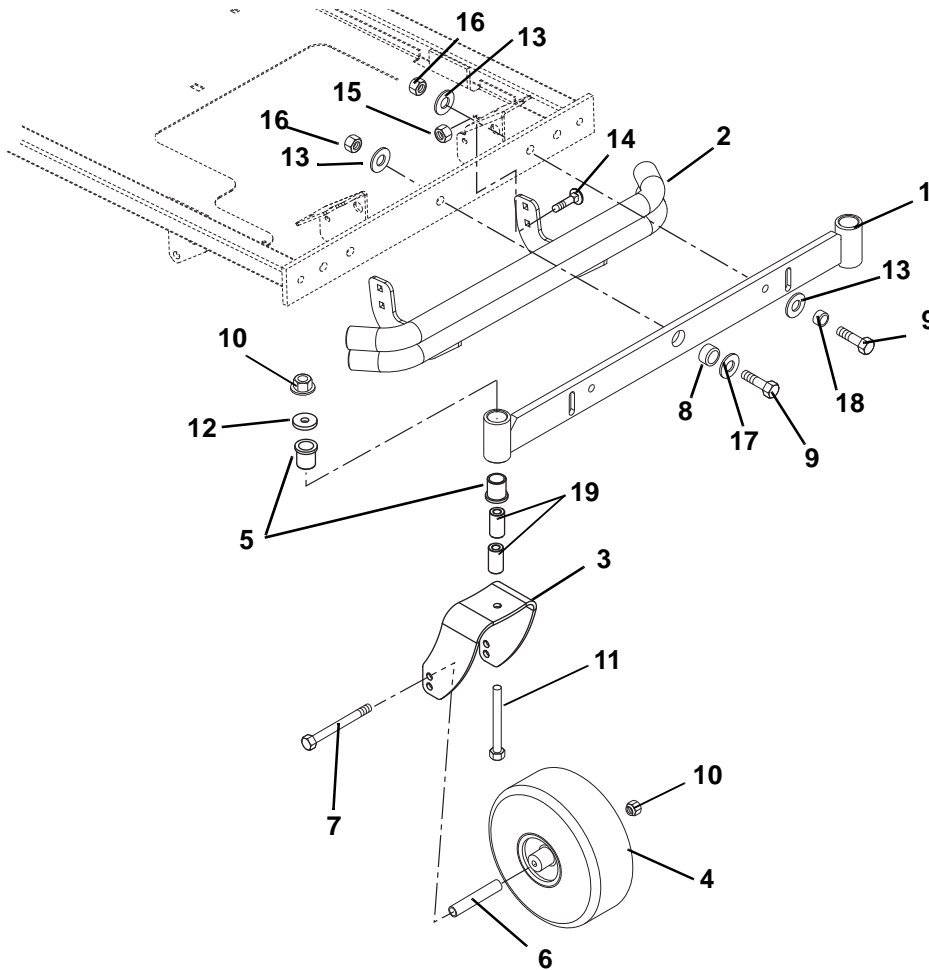
SEAT AND SEAT SUPPORT

Model 915400, 401, 402

Item	Part No.	Qty.	Description
1	00367800	1	Seat w/Armrests
	59205800	AR	Armrest Kit (Fits 00367800)
2	00440661	1	Seat Plate
3	00360161	1	Seat Support
4	00174161	1	Bracket, Seat Plate
5	07056700	2	Bolt, Shoulder .375-16 x .135
6	06545500	7	Nut .38-16 Flange Nyloc
7	06223600	7	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
8	00456600	1	Hour Meter, LCD
9	07531700	1	Knob, Wing .312-18
10	06308600	1	Washer-Locking .31 x .078 Regular
11	06446900	2	Washer-Flat-Steel .347 x 1.254 x .048
12	06542000	2	Nut-Locking-Top-Flange .38-16
13	00337700	2	Hub Cap
14	05946900	2	Bolt-Hex .31-18 x 1.00 Grade 5
15	06437500	3	Washer-Flat-Steel .328 x 1.0 x .094
16	08300021	2	Spring, Seat
17	06545400	9	Nut .312-18 Flange Nyloc
18	06530400	1	Nut-Spin Lock-Flange .312-18
19	06439200	1	Washer-Flat-Steel .505 x 1.00 x .062
20	06212300	1	Bolt-Round Head Square Neck .31-18 x 2.75 Grade 5
21	00362161	1	Brake Rod Support
22	06216100	2	Bolt, Round Head Square Neck .31-18 x 1.00
23	07506500	2	Grommet
24	03679000	1	Solenoid
25	07411600	2	Screw, Tapping .250-20 x .37
26	00379700	1	Weldment, Park Brake
27	05525200	2	Bushing, Flange .762 x 1.48 x .44
28	09235400	1	Spacer .328 x .76 x 1.01
29	05957400	1	Bolt, Hex .31-18 x 1.75 Grade 5
30	00379400	1	Bracket, Brake Handle Pivot
31	06219900	2	Bolt, Round Head Square Neck .25-20 x .75 Grade 5
32	06543500	2	Nut, Locking Top Flange .25-20
33	00380800	1	Grip
34	07533000	1	Bumper, Rubber
35	06534600	1	Nut, Spinlock Flange Nut, .312-24

FRONT AXLE, TIRES AND BUMPER

Model 915400, 401, 402

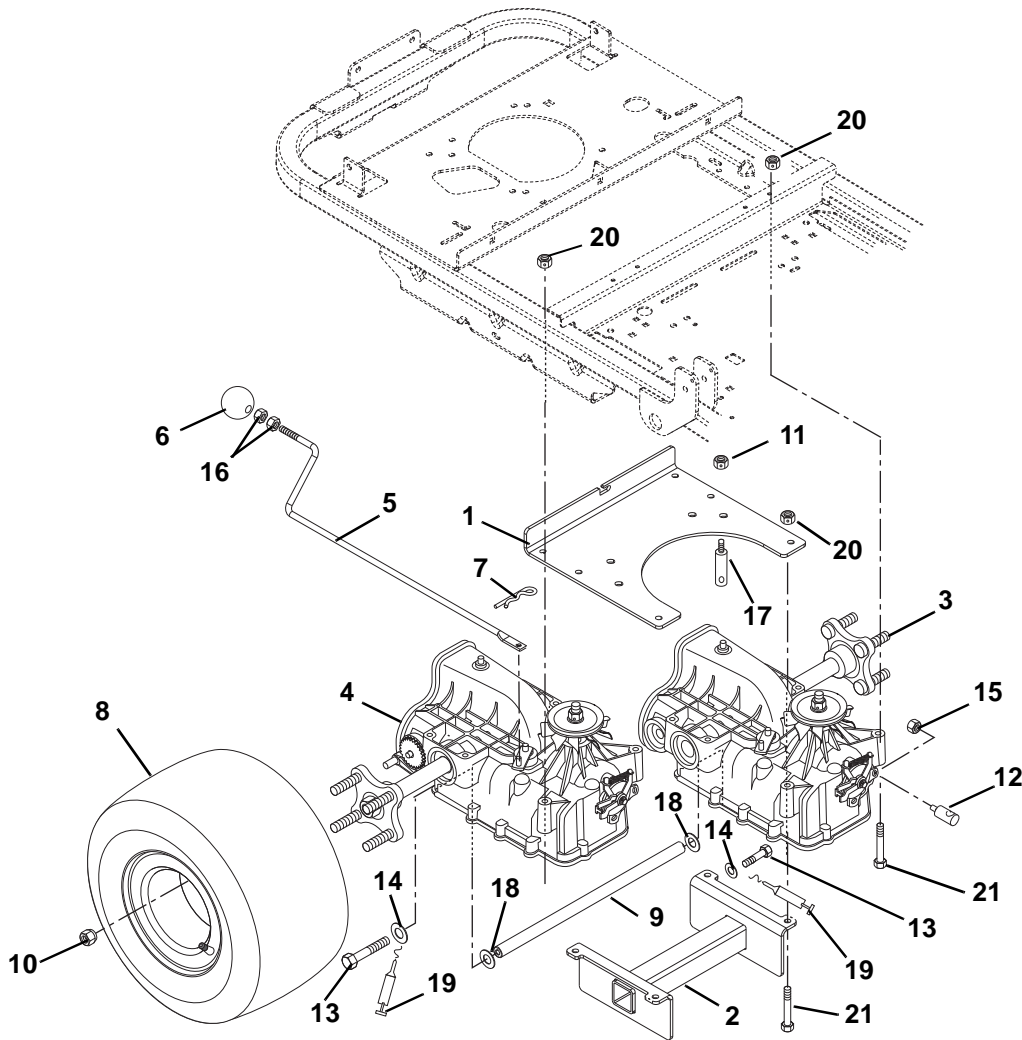


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Item	Part No.	Qty.	Description
1	01600861	1	Weldment, Front Axle
2	00482151	1	Bumper, Zoom
3	00469361	2	Fork, Caster
4	01588100	2	Assembly, Tire 4 x 11- 4 Ply
5	05533600	4	Bushing, Flange 1.00 x 1.25 x 1.50 x 1.50
6	00278500	2	Spacer, Rolled Wheel
7	05964400	2	Bolt, Hex .50-13 x 6.50 Grade 5
8	01600400	1	Bushing, Axle Pivot
9	05930700	3	Bolt-Hex .62-11X2.25 Grade 8
10	06543600	4	Nut, Locking Top Flange .50-13
11	05962200	2	Bolt, Hex .50-13 x 5.00 Grade 5
12	06436400	2	Washer, Flat Steel .511 x 1.441 x .125
13	06435200	5	Washer, Flat .64 x 1.81 x .25
14	06223600	4	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
15	06545500	4	Nut .38-16 Flange Nyloc
16	06540700	3	Nut, Locking Nylon .625-11
17	06442900	1	Washer, Flat Steel .688 x 1.75 x .134
18	00271800	2	Spacer, .750 D x .558 Long
19	00363100	4	Spacer, Caster

TRANSAXLE, DUMP VALVES AND REAR WHEELS

Model 915400, 401, 402

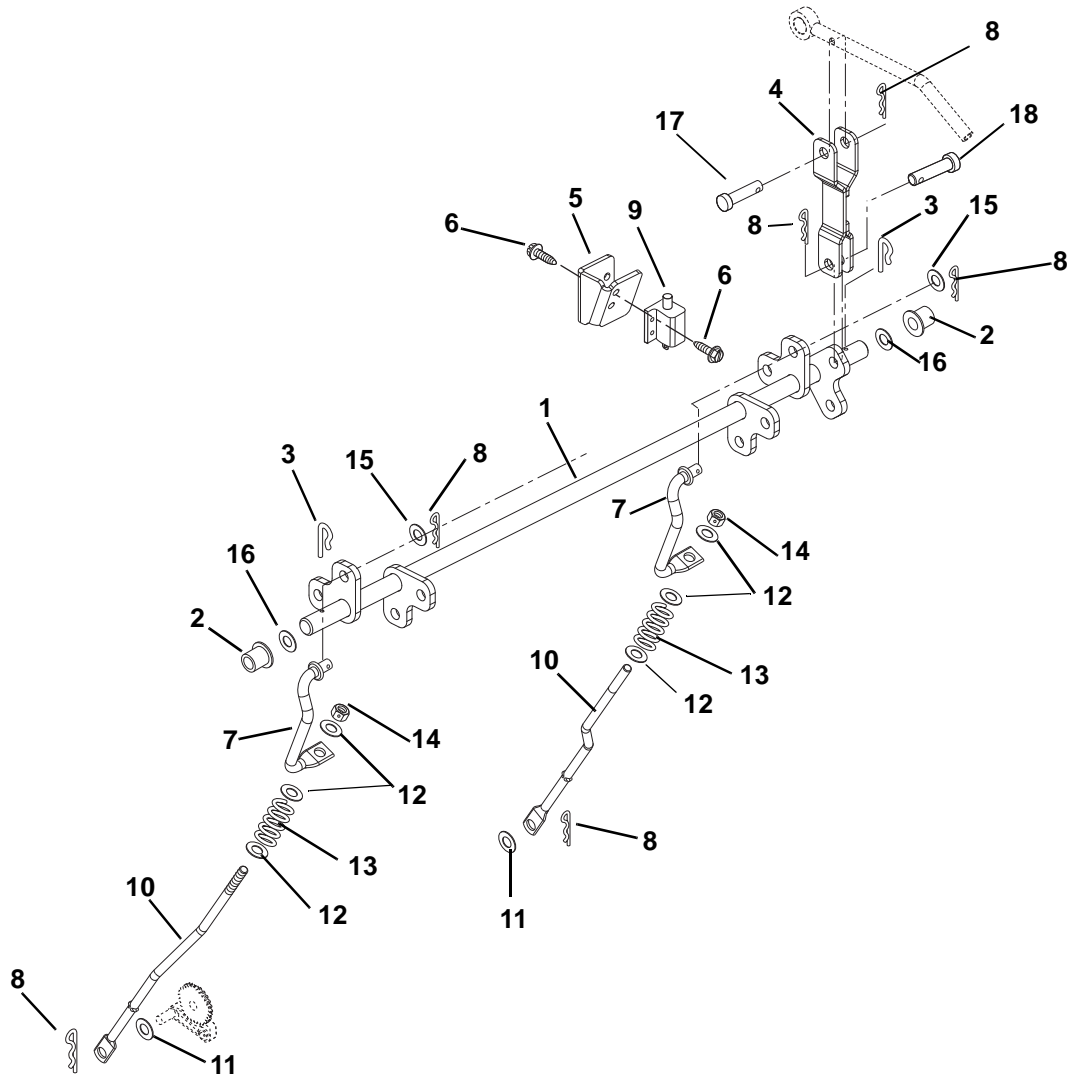


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Item	Part No.	Qty.	Description
1	01578061	1	Bracket, Transmission Axle Support
2	01578161	1	Weldment, Transmission Axle Brace
3	00386300	1	Transaxle, Left Hand
	51514300	NS	Brake Arm Kit, Left Hand Transaxle
4	00386200	1	Transaxle, Right Hand
	51514200	NS	Brake Arm Kit, Right Hand Transaxle
5	01581600	2	Rod, Dump IZT
6	07515900	2	Knob
7	06713500	2	Pin, Hair
8	01587800	2	Assembly, Tire 9.5 x 18-2 Ply (401, 402)
	01588700	2	Assembly, Tire 8.5 x 18-2 Ply (400)
9	01578200	1	Rod, Axle Brace
10	06535000	8	Nut, Lug .50-20
11	06545500	1	Nut, .38-16 Flange Nyloc
12	01568600	2	Rod Pivot
13	05952600	2	Bolt, Hex .31-18 x 2.50 Grade 5
14	06308600	2	Washer, Locking .31 x .078 Regular
15	06545400	2	Nut .312-18 Flange Nyloc
16	06536100	4	Nut, Jam .312-18
17	03622900	1	Shoulder Stud
18	06439100	2	Washer, Flat Steel .38 x .87 x .179
19	00929200	AR	Adhesive Sealant
20	06545400	12	Nut-.31-18 Flange Nyloc
21	05960600	12	Bolt-Hex .31-18 x 2.75 Grade 5

PARKING BRAKE

Model 915400, 401, 402



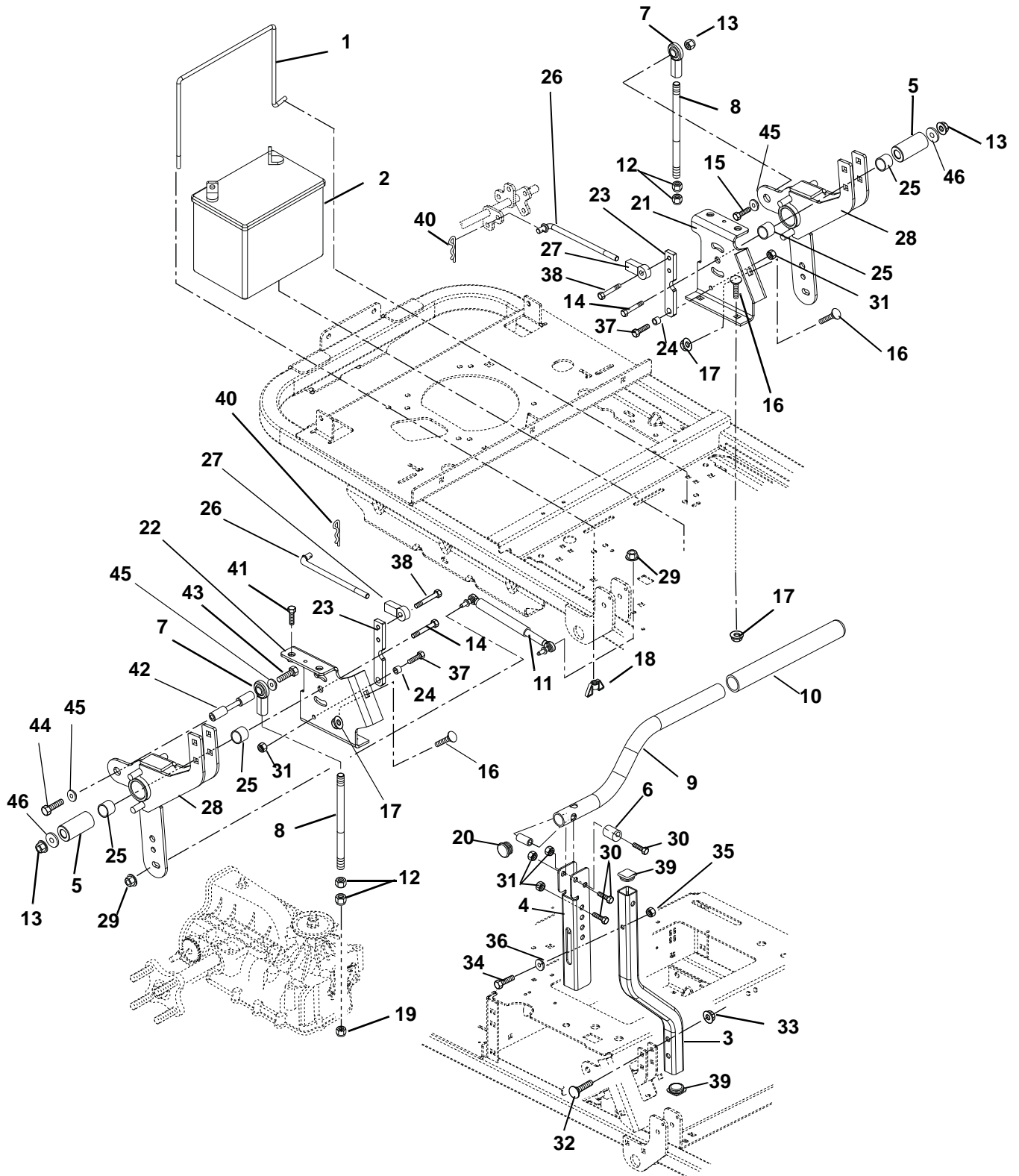
PARKING BRAKE

Model 915400, 401, 402

Item	Part No.	Qty.	Description
1	00361200	1	Weldment, Brake Rod
2	05517400	2	Bushing, Flange .63 x 1.00 x .625 Nylon
3	06714500	2	Pin, Spring Clip
4	00379800	1	Clevis Weldment
5	00183700	1	Bracket, Brake Switch
6	07415800	4	Screw, Tapping 10-24 x .50 Hex Washer Head
7	01589200	2	Rod, Over Center
8	06714800	6	Pin, Hair
9	03606600	1	Switch, Double Pole N.O./N.O.
10	00425300	2	Rod, Park Brake IZT
11	06444000	2	Washer, Flat Steel .406 x 1.00 x .188
12	06437200	6	Washer, Flat Steel .344 x .688 x .065
13	08300028	2	Spring, Compression .063 x .53 x 1.187
14	06530200	2	Nut, Locking Nylon .312-18
15	06436200	2	Washer, Flat Steel .406 x .812 x .065
16	06408900	2	Washer, Flat Steel .627 x .99 x .032
17	06810200	1	Pin, Clevis .037 x 1.50
18	06811900	1	Pin, Clevis .375 x .948

STEERING CONTROLS

Model 915400, 401, 402



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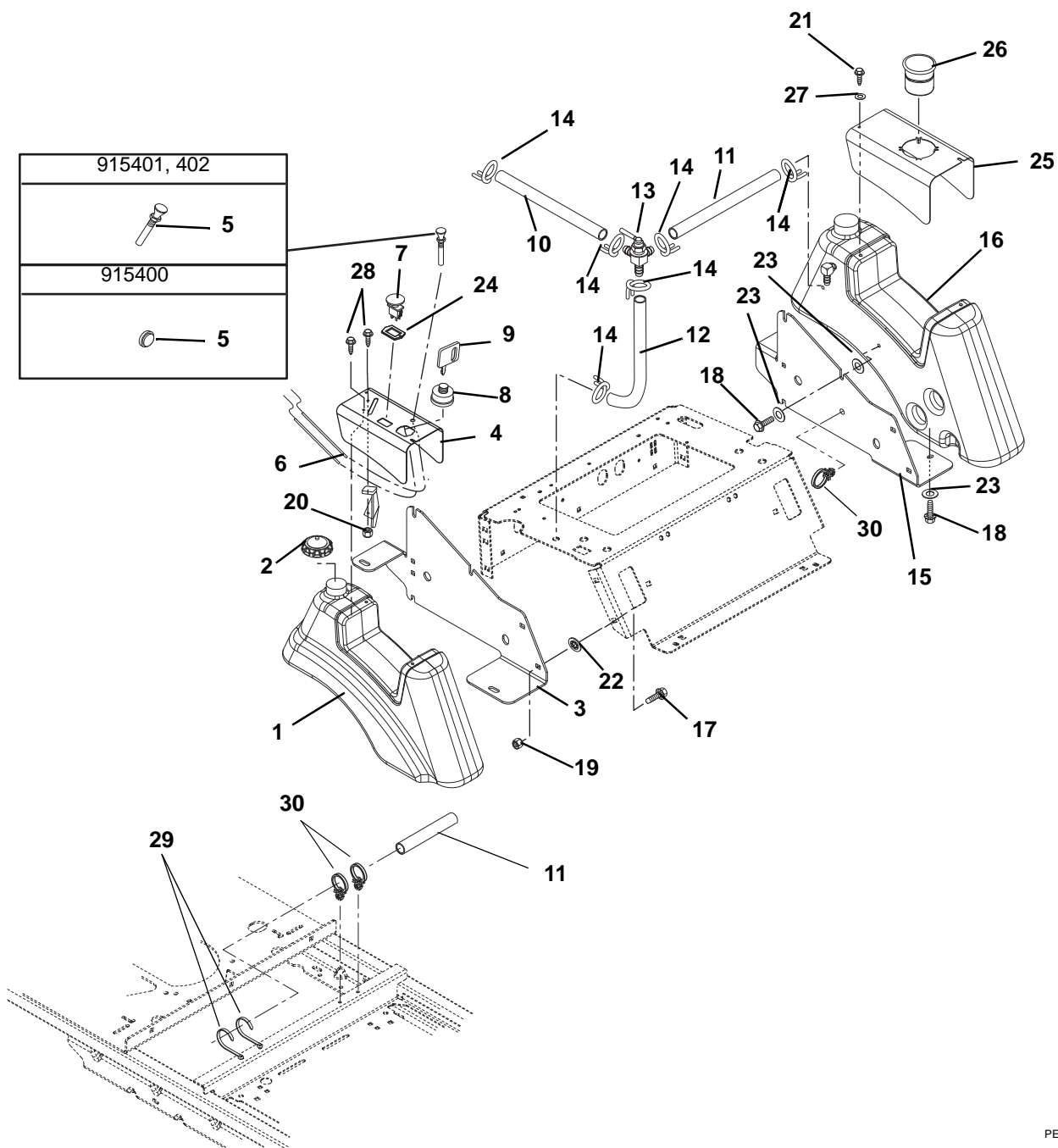
STEERING CONTROLS

Model 915400, 401, 402

Item	Part No.	Qty.	Description
1	01533400	1	Battery Rod
2	01554800	1	Battery (12 Volt, 250 CCA, 40 Min. Reserve Cap.)
3	00361751	2	Control Arm
4	00362651	2	Channel, Handlebar Adjustment
5	01581700	2	Spacer
6	00372300	2	Eccentric
7	03461700	2	Rod End, .50 Right Hand
8	01569600	2	Rod, Transaxle Left Hand
9	00362851	2	Handlebar
10	01570000	2	Grip, Handlebar
11	00188700	2	Damper
12	06539500	4	Nut, Jam .50-20 Grade 2
13	06543600	3	Nut, Locking Top Flange .50-13
14	05959900	2	Bolt, Hex .50-13 x 3.00 Grade 5
15	05970600	1	Bolt, Hex .50-13 x 1.75 Grade 5
16	06223600	6	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
17	06545500	6	Nut .38-16 Flange Nyloc
18	06537500	1	Nut, Locking Wing .25-20
19	06544000	2	Nut, Jam Nyloc .50-20 Grade 2
20	07533300	2	Caplug, Handlebar
21	00359700	1	Weldment, Control LH
22	00359800	1	Weldment, Control RH
23	00383200	2	Bracket, Neutral Stop
24	00359900	2	Spacer, Neutral Stop
25	05435800	4	Bearing, 1.00 x 1.12 x .75
26	00365100	2	Link, Brake Rod
27	03563100	2	Rod, End .38 RH
28	00371951	2	Weldment, Steering Control
29	06500007	4	Nut, Locking Top Flange 8 x 1.25
30	05957400	6	Bolt, Hex .31-18 x 1.75 Grade 5
31	06545400	8	Nut, .312-18 Flange Nyloc
32	06220200	4	Bolt, Round Head Square Neck .31-18 x 1.75 Grade 5
33	06543100	4	Nut, Locking Top Flange .31-18
34	05964700	2	Bolt, Hex .25-20 x 1.75 Grade 5
35	06531000	2	Nut, Locking Nylon .250-20
36	05513400	2	Bushing, Flange .265 x .437 x .250 x .750
37	05947500	2	Bolt, Hex .31-18 x 1.25 Grade 5
38	05959400	2	Bolt, Hex .38-16 x .75 Grade 5
39	00166800	4	Caplug, Square
40	06713500	2	Pin, Hair .08 x .18 x 1.18
41	05900016	4	Screw, Cap .38-16 x 2
42	00470600	1	Steering Linkage
43	05958900	1	Bolt, Hex .50-13 x 1.25 Grade 5
44	05947100	1	Bolt, Hex .50-13 x 1.00 Grade 5
45	06306600	3	Washer, Lock .50 x .151
46	06436400	2	Washer, Flat Steel .511 x 1.441 x .125

FUEL TANK

Model 915400, 401, 402



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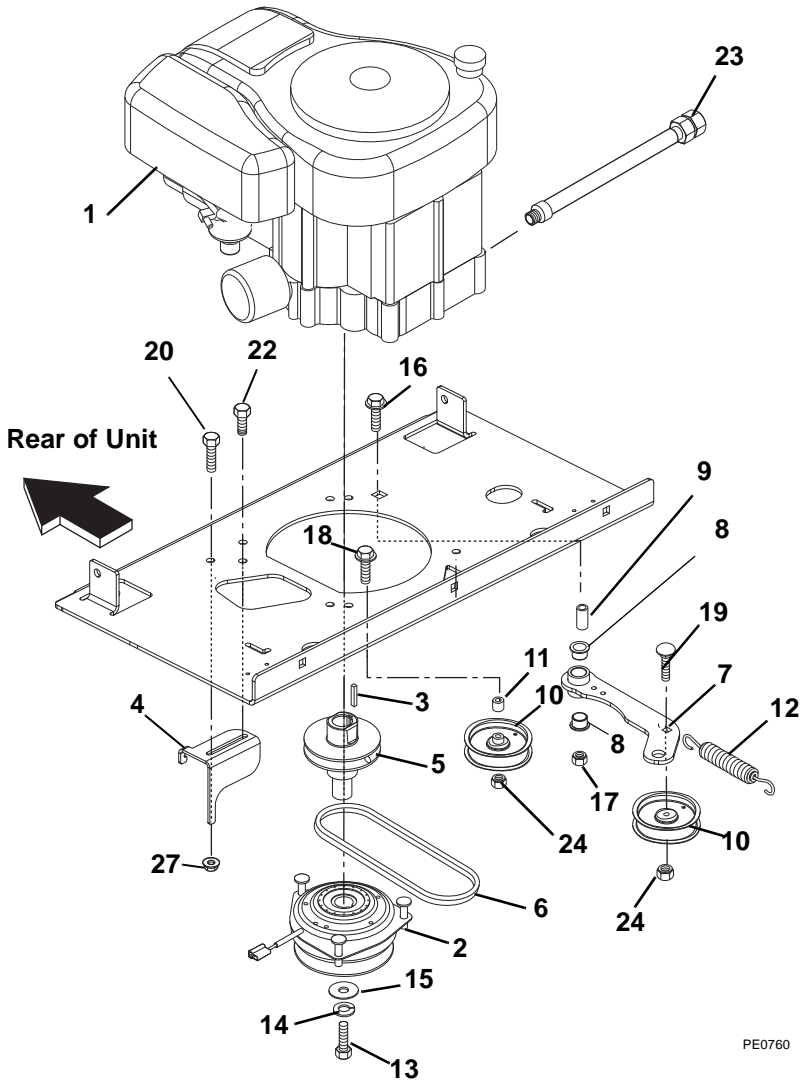
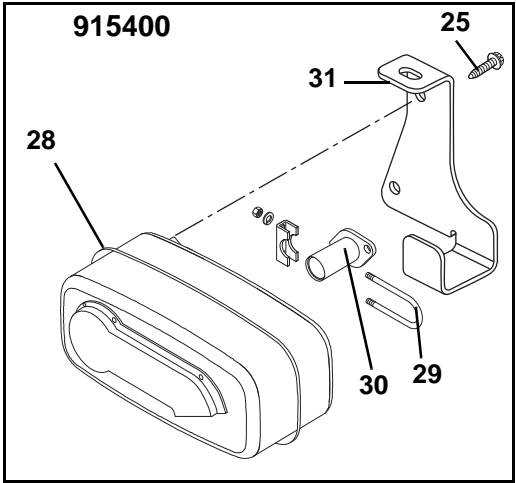
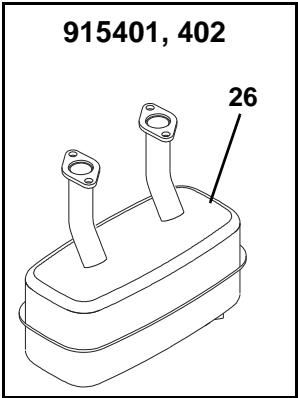
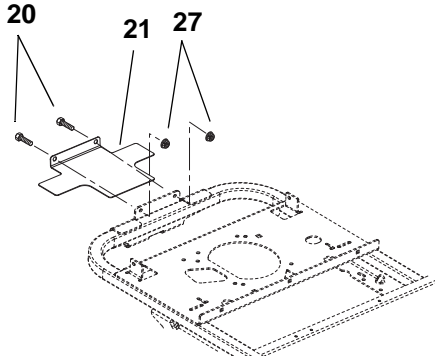
FUEL TANK

Model 915400, 401, 402

Item	Part No.	Qty.	Description
1	01614100	1	Tank, Fuel - Right Hand
2	01538400	2	Fuel Cap
3	00296761	1	Seat Plate Right Hand
4	01614551	1	Right Hand Console
5	01588400	1	Choke Cable(401, 402)
	00529900	1	Hole Plug, Plastic .44 Hole (400)
6	00369200	1	Throttle Cable (401, 402)
	00355100	1	Throttle Cable (400)
7	01545600	1	Switch, Clutch
8	01588300	1	Key Switch
9	02460700	1	Key with Cap
10	00924300	1	Gas Line, Bulk .25 I.D. x 34 in. Long
11	00924300	1	Gas Line, Bulk .25 I.D. x 44 in. Long
12	00924300	1	Gas Line, Bulk .25 I.D. x 23 in. Long
13	09258200	1	Valve, Fuel
14	06939100	6	Clamp, Hose Wire .490/.510 x .116
15	00296861	1	Seat Plate Left Hand
16	01614000	1	Tank, Fuel - Left Hand
17	06223600	8	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
18	07049600	8	Bolt, Serrated Hex Flange Washer Head .312-18 x .75
19	06545500	8	Nut .38-16 Flange Nyloc
20	06536000	3	Nut-Locking-Nylon 10-24 with Insert
21	06100003	4	Screw, Machine 10-24 x .38 Slotted Hex
22	00548400	8	Retainer .38 Push-On
23	06437500	12	Washer, Flat Steel .328 x 1.00 x .094
24	00289200	1	Shim, PTO Switch
25	01614451	1	Console, Left Hand
26	01528500	1	Cup Holder
27	06400004	8	Washer, Fender 3/16 x 3/4
28	06116700	3	Screw-Machine 10-24 x .50 Hex Washer Head
29	00470200	2	Cable Tie
30	00390100	3	Wire Clip

ENGINE, EXHAUST, BELTS AND IDLERS

Model 915400, 401, 402



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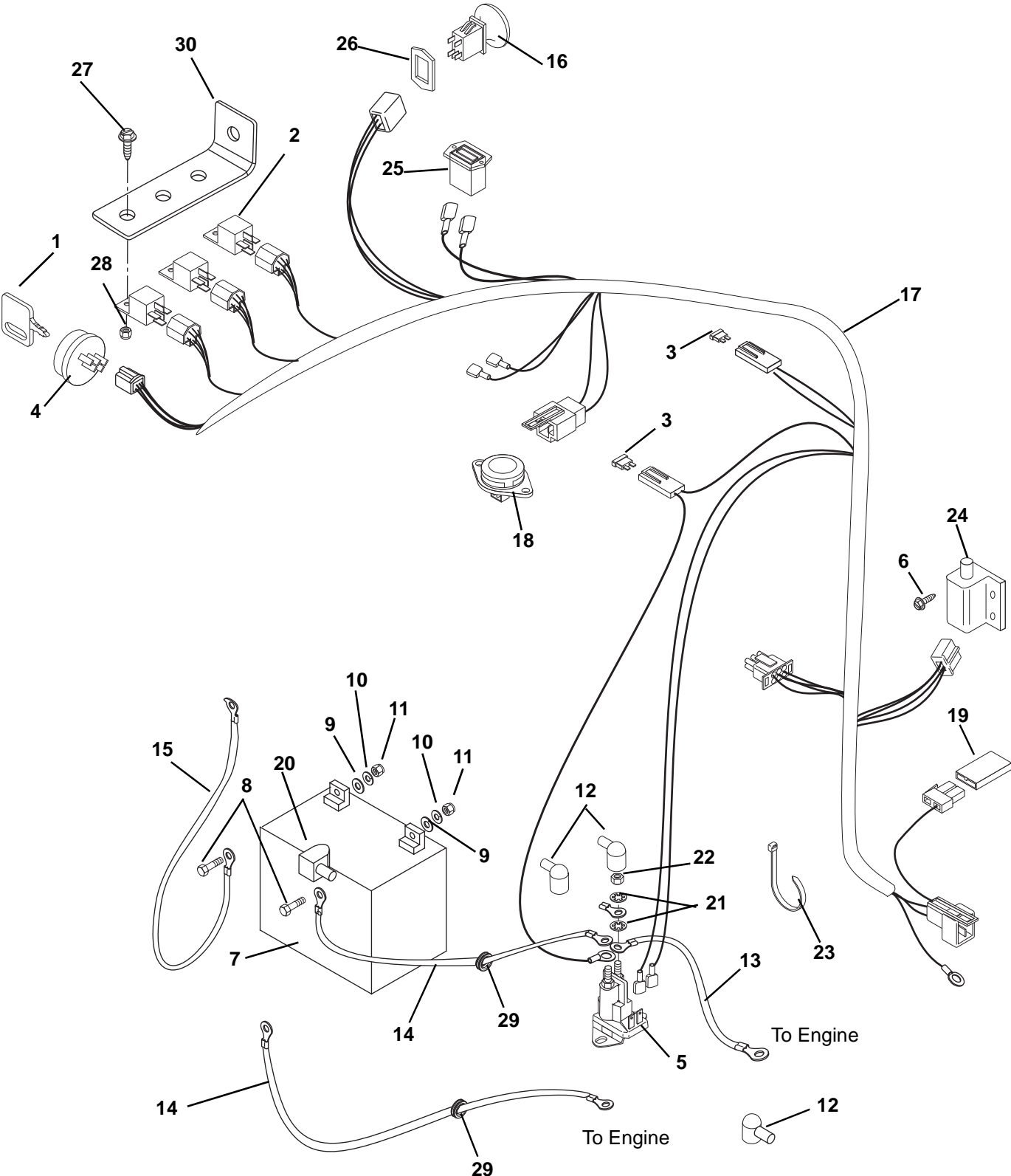
ENGINE, EXHAUST, BELTS AND IDLERS

Model 915400, 401, 402

Item	Part No.	Qty.	Description
1	08200104	1	Engine, 18hp Kohler (400)
	08200105	1	Engine, 20hp Kohler (401)
	08200106	1	Engine, 23hp Kohler (402)
2	00191700	1	Clutch, Electric
3	06604300	1	Key, Square .25 x 1.50 x .25 SAE 8630 OR SAE 1035
4	00363761	1	Clutch Stop
5	00363200	1	Extension Shaft
6	07241400	1	V-Belt
7	00473500	1	Weldment, Idler
8	05500039	2	Bushing, Flange .075 x .0875 x .625 x 1.125
9	05516400	1	Bushing, Sleeve .50 x .75 x 1.56
10	07312500	2	Pulley, Idler 4.00
11	00186400	1	Spacer
12	08336100	1	Spring, Extension
13	05966700	1	Bolt, Hex .44-20 x 4.50 Grade 8
14	06309300	1	Washer, Locking .44 x .109 Regular
15	06443600	1	Washer, Flat Steel .469 x 2.00 x .25
16	05966600	1	Bolt-Hex .50-13 x 2.50 Grade 5
17	06543600	1	Nut, Locking Top Flange .50-13
18	06224300	1	Bolt-Round Head Square Neck .38-16 x 2.00 Grade 5
19	06224100	1	Bolt-Round Head Square Neck .38-16 x 1.25 Grade 5
20	05948700	2	Bolt-Hex .38-16 x 1.00 Grade 5
21	00276661	1	Heat Shield (401, 402)
22	07414100	1	Screw-Tapping .38-16 x 1.00 Hex Washer Head Thread Rolling YZ (400)
	05948700	1	Bolt-Hex .38-16 x 1.00 Grade 5 (401, 402)
23	00595900	1	Tube, Oil Drain
24	06537200	2	Nut, Locking, Jam, Center .375-16
25	07412000	3	Screw, Tapping .25-20 x .50 Hex Washer Head (400)
26	00391700	1	Muffler (401, 402)
27	06545500	4	Nut-.38-16 Flange Nyloc (401, 402)
	06545500	1	Nut-.38-16 Flange Nyloc (400)
28	00435100	1	Muffler (400)
29	00255400	1	Muffler Clamp (400)
30	00253900	1	Weldment, Manifold (400)
31	00432000	1	Muffler Bracket (400)
32	07414100	3	Screw, Tapping .38-16 x 1.00 Hex Washer Head Thread Rolling YZ (400)
	07414100	4	Screw, Tapping .38-16 x 1.00 Hex Washer Head Thread Rolling YZ (401, 402)

ELECTRICAL SYSTEM

Model 915400, 401, 402



ELECTRICAL SYSTEM

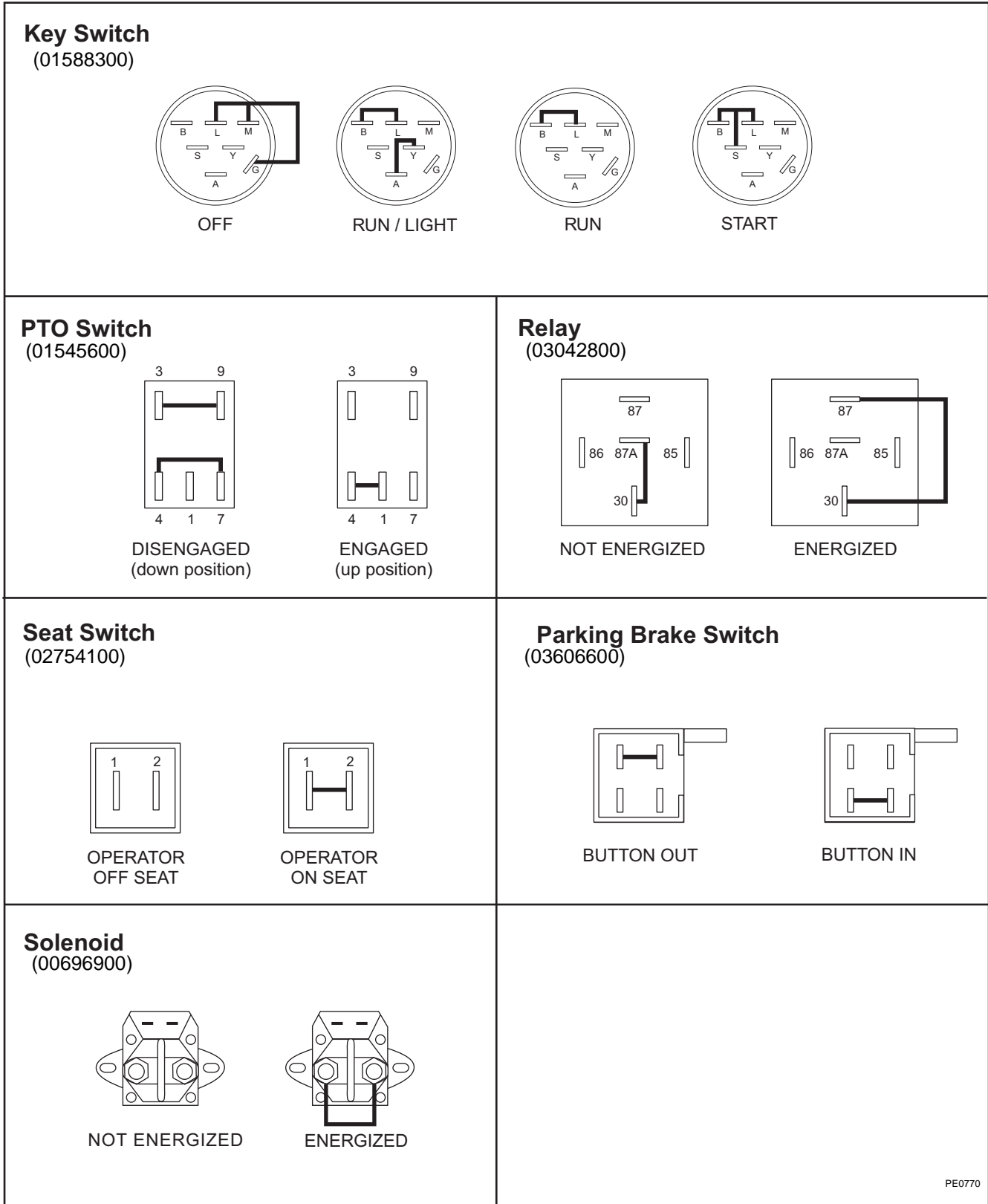
Model 915400, 401, 402

Item	Part No.	Qty.	Description
1	02460700	1	Key with Cap
2	00432100	3	Relay
3	09351100	2	Fuse, 25 AMP
4	01588300	1	Key Switch
5	00696900	1	Solenoid
6	07415800	2	Screw, Tapping 10- 24 x .50 Hex Washer Head
7	01554800	1	Battery, Filled
8	05946800	2	Bolt, Hex .25-20 x .75 Grade 5
9	06437300	2	Washer, Flat Steel .281 x .62 x .065
10	06308400	2	Washer, Locking .25 x .062 Regular
11	06533200	2	Nut, Hex .25-20
12	07533200	3	Boot, Eyelet Terminal
13	00145900	1	Starter Cable 6.75"
14	02727900	1	Starter Cable 16"
15	03111100	1	Ground Cable
16	01545600	1	Switch, Clutch With Retainer
17	00363400	1	Wire Harness, Zoom
18	02754100	1	Switch, Snap Mounting (N.O.)
19	09293500	2	Diode, Connector Shell
20	07505700	1	Insulator
21	06310500	4	Washer, Locking .31
22	06536700	2	Nut, Jam .31-24
23	07517300	1	Cable Tie
24	03606600	1	Switch, Double Pole N.O./N.O.
25	04935700	1	Hour Meter
26	00289200	1	Shim, PTO Switch
27	06116700	3	Screw,Machine 10-24 x .50 Slotted Hex
28	06536000	3	Nut-Locking-Nylon 10-24 with Insert
29	07506500	1	Grommet .125 x 1.000 ID
30	00382600	1	Bracket, Relay

CONTINUITY DIAGRAM

Model 915400, 401, 402

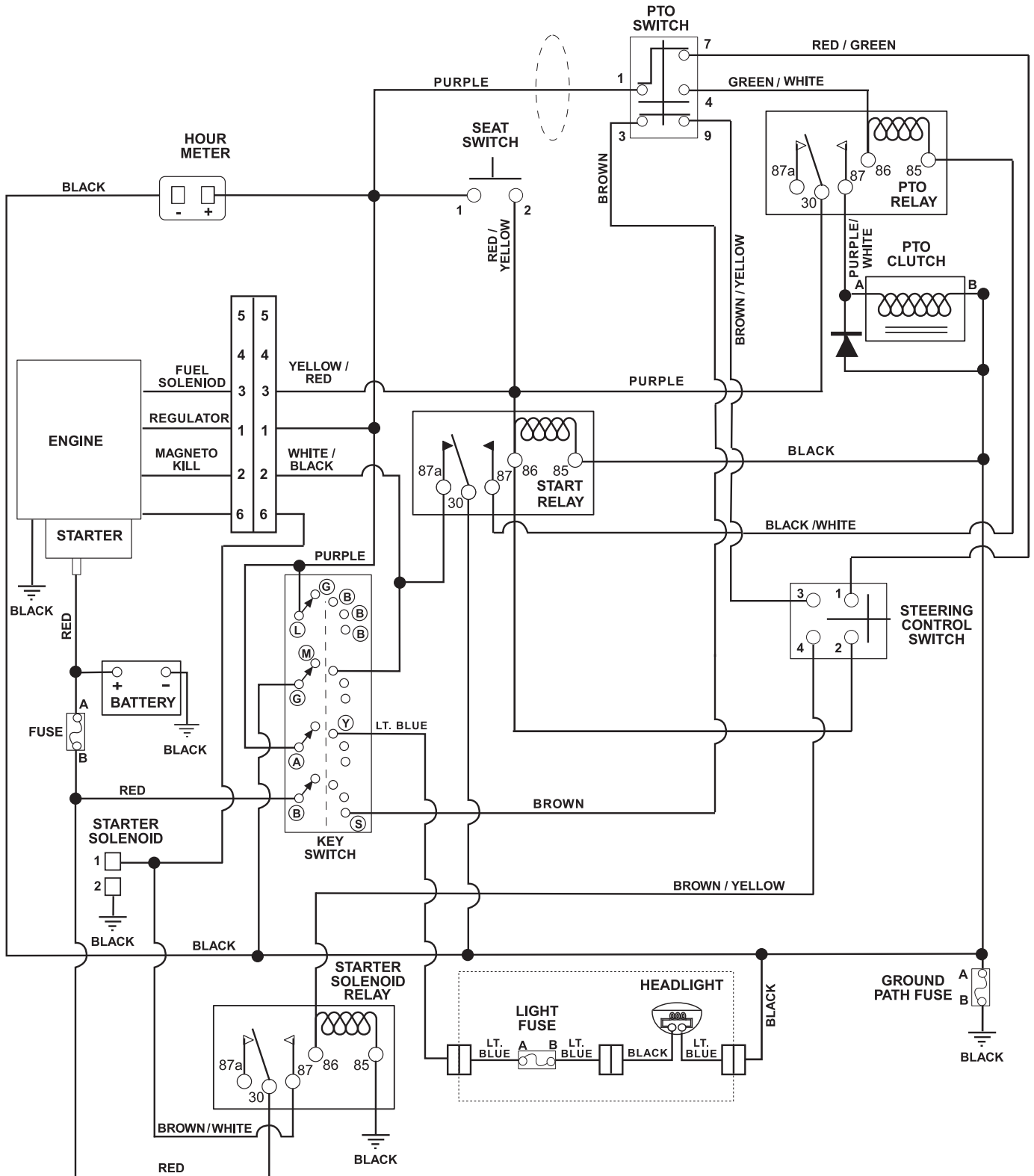
The diagrams below show the various states of connection for electrical components.
 The solid lines on switches show continuity.
 NOTE: All switches are viewed from the rear.



PE0770

WIRING DIAGRAM

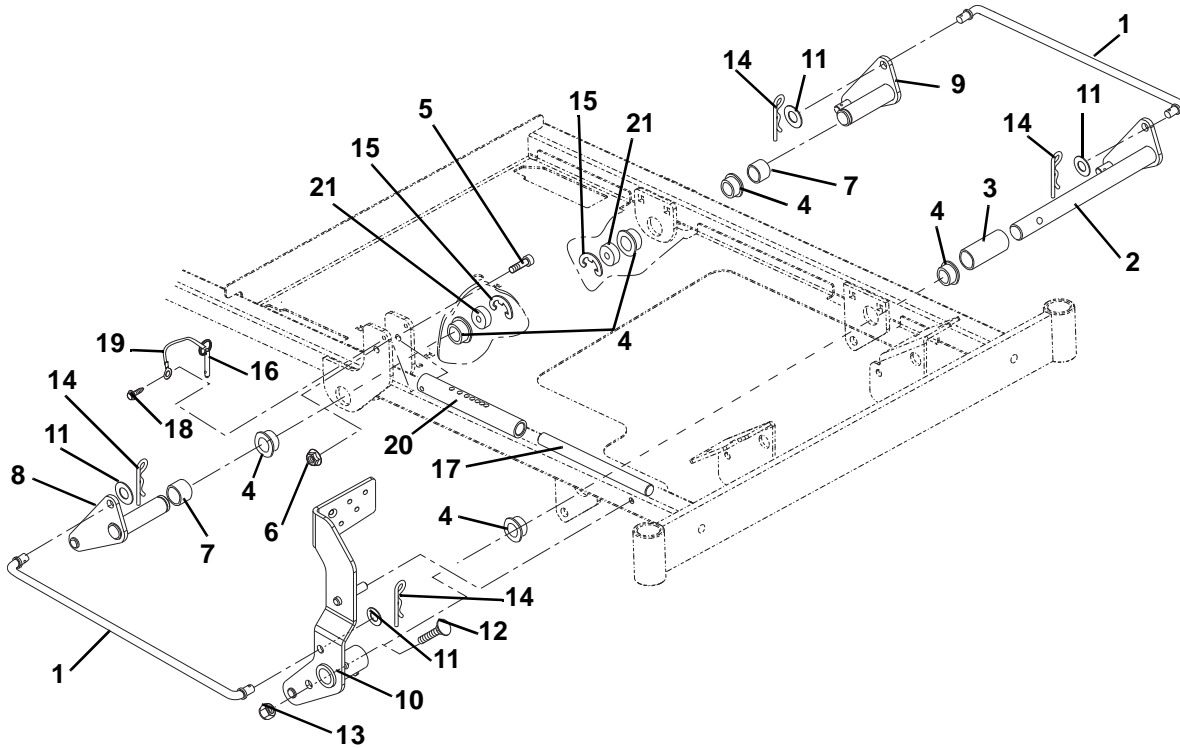
Model 915400, 401, 402



PE2040

DECK LIFT

Model 915400, 401, 402



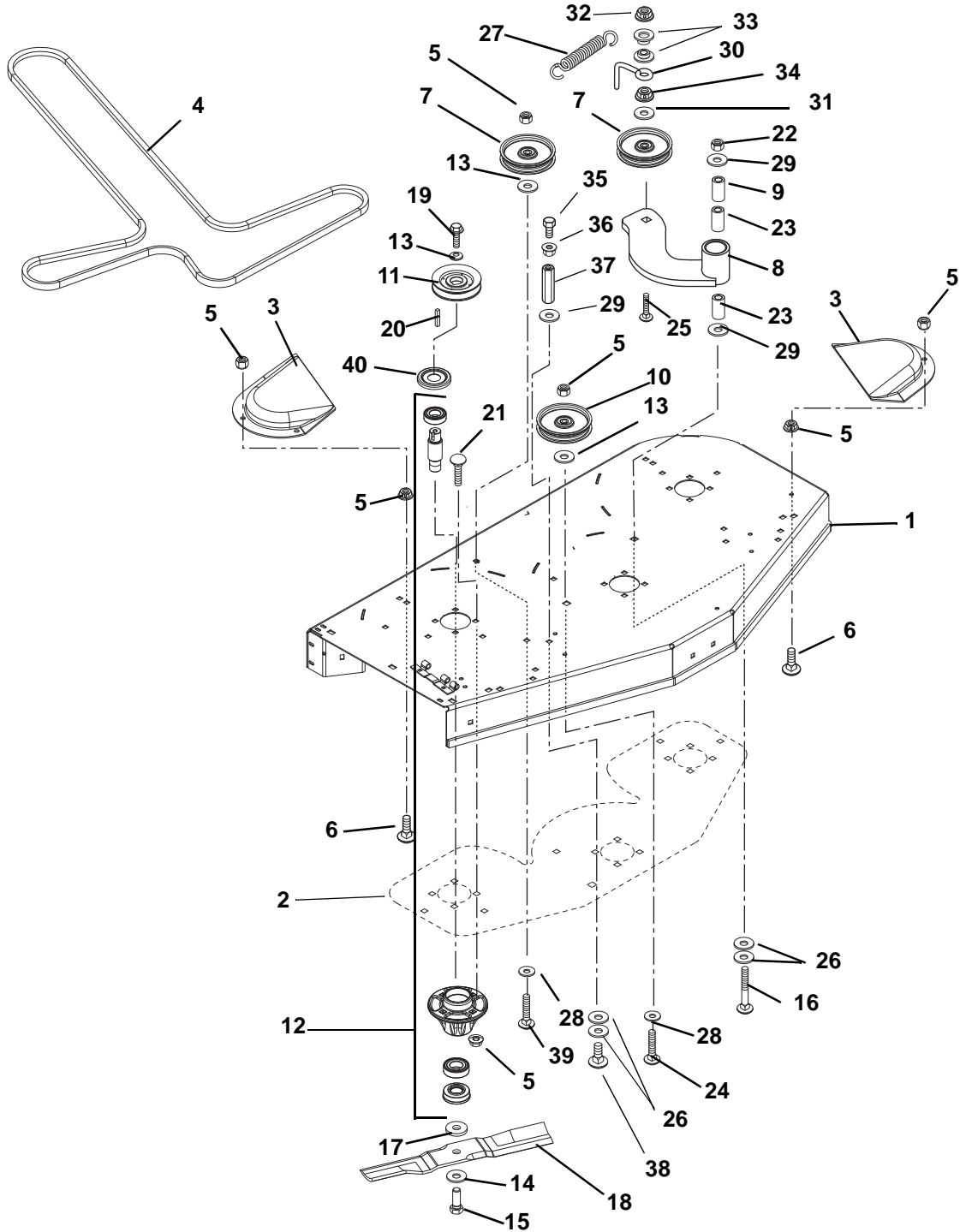
PE0223

Item	Part No.	Qty.	Description
1	00270400	2	Rod, Lift
2	00186200	1	Weldment, Front Lift
3	00178700	1	Bushing, Front
4	05503500	6	Bushing-Flange 1.00 x 1.12 x .62 x 1.50 Bronze
5	05961400	1	Bolt, Hex .38-16 x 2.75
6	06545500	1	Nut, .38-16 Flange Nyloc
7	01591800	2	Bushing, Rear
8	01591700	1	Weldment, Lift, Rear Right Hand
9	01591600	1	Weldment, Lift, Rear Left Hand
10	00161600	1	Weldment, Foot Pedal
11	06441900	4	Washer-Flat-Steel .531 x 1.06 x .095
12	05963300	1	Bolt, Hex .38-16 x 2.00 Grade 5
13	06545500	1	Nut .38-16 Flange Nyloc
14	06714900	4	Pin, Hair External
15	05716800	2	Ring, Retaining .82 x 1.50 x .05
16	01593500	1	Pin, Spring Ball .375 O.D. x 1.50
17	00165100	1	Rod, Lift
18	07411600	1	Screw-Tapping .250-20 x .37 Hex Washer Head
19	06927100	1	Hood Cable
20	00165000	1	Tube, Lift Stop
21	00182500	2	Spacer, Rear Lift

NOTES

MOWER DECK, BELT, IDLERS AND BLADES

Model 915400, 401, 402



PE0872

Item	Part No.	Qty.	Description
1	00428961	1	40" Mower Deck (400)
	00440361	1	44" Mower Deck (401)
	00440461	1	48" Mower Deck (402)
2	00429561	1	Plate, 40" Doubler (400)
3	01520100	2	Cover

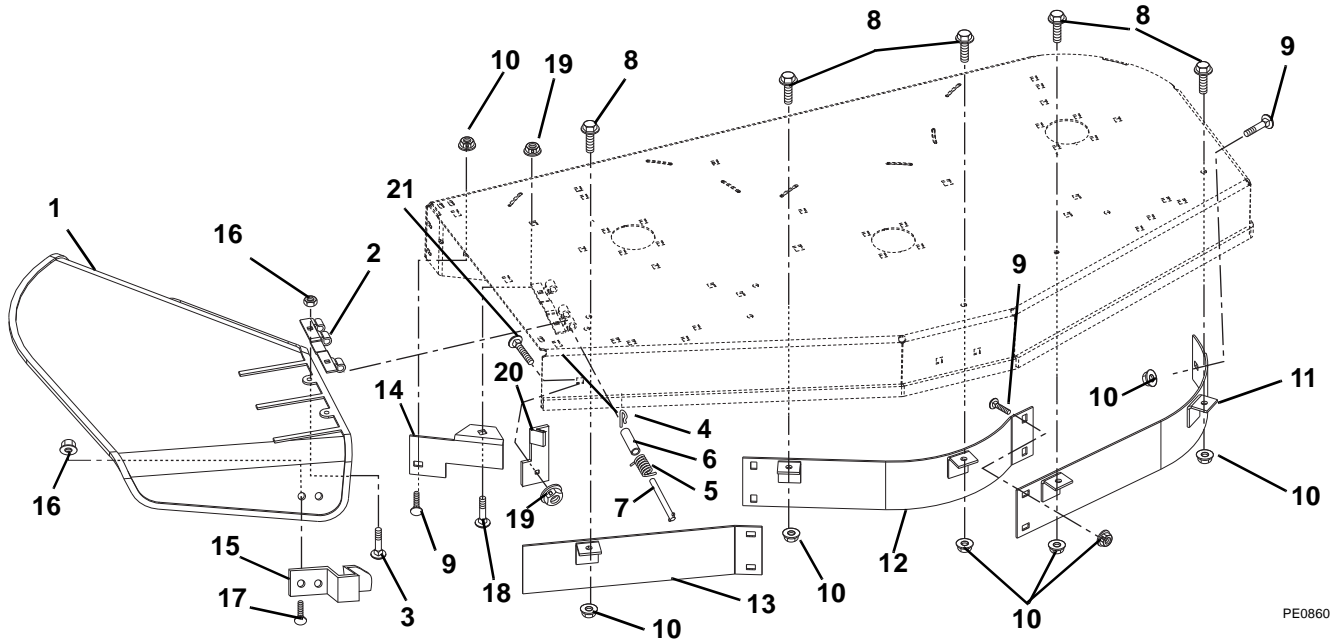
MOWER DECK, BELT, IDLERS AND BLADES

Model 915400, 401, 402

Item	Part No.	Qty.	Description
4	07219600	1	V-Belt (400)
	07242900	1	V-Belt (401)
	07200022	1	V-Belt (402)
5	06545500	22	Nut .38-16 Flange Nyloc
6	06224100	4	Bolt, Round Head Square Neck .38-16 x 1.25 Grade 5
7	07300006	2	Idler, Flat .38 x 4.00 x 1.06
8	00429900	1	Weldment, Idler Arm
9	01581700	1	Spacer, Powdered Metal
10	07327100	1	Pulley, Idler 4.00
11	01599400	3	Sheave, Spindle 4.25 Dia. (400)
	01599500	3	Sheave, Spindle 4.50 Diameter (401)
	01610400	3	Sheave, Spindle 4.25 Diameter (402)
12	51510000	3	Assembly, Spindle
13	06400006	3	Washer, Flat Steel .406 x 1.50 x .245
14	06445700	3	Washer, Bellville .63 x 1.625 x .140
15	05978900	3	Bolt, Hex .62-18 x 1.75 Grade 8
16	06225000	1	Bolt, Round Head Square Neck .50-13 x 3.50 Grade 5
17	06435200	3	Washer, Flat .64 x 1.81 x .25
18	03498400	3	Blade, Mower (13.88) (400)
	01593900	3	Blade, Mower (15.50) (401)
	04919100	3	Blade, Mower (16.25) (402)
19	05974500	3	Bolt, Hex .38-16 x 1.00 Grade 8 with Epoxy Patch
20	06611100	3	Key, Square .25 x .38 x .25
21	06224200	12	Bolt, Round Head Square Neck .38-16 x 1.50
22	06543600	1	Nut, Locking Top Flange .50-13
23	05435800	2	Bearing, 1.00 x 1.12 x .75
24	06220500	2	Bolt, Round Head Square Neck .38-16 x 2.00 Grade 5
25	06228100	1	Bolt, Round Head Square Neck .38-16 x 3.00 Grade 5
26	06441500	4	Washer, Flat Steel .755 x 1.375 x .062
27	08300020	1	Spring, Extension
28	06442000	2	Washer, Flat Steel .563 x 1.38 x .109
29	06445000	3	Washer, Flat Steel .515 x 1.625 x .25
30	00391900	1	Finger, Belt
31	06444000	1	Washer, Flat Steel .406 x 1.00 x .188
32	06542000	1	Nut, Locking Top Flange .38-16
33	05515800	2	Bushing, Sleeve .752 x .877 x .75 Bronze
34	06543900	1	Nut, Spiral Lock Flange .50-13
35	05959700	1	Bolt, Hex .50-13 x 2.00 Grade 5
36	06537300	1	Nut, Hex .50-13
37	06500013	1	Coupling .50-13 x 1.75
38	06224700	1	Bolt, Round Head Square Neck .50-13 x 1.25 Grade 5
39	06225400	2	Bolt, Round Head Square Neck .38-16 x 2.75 Grade 5
40	00587400	3	Cap, Dust

BAFFLES AND CHUTE

Model 915400, 401, 402

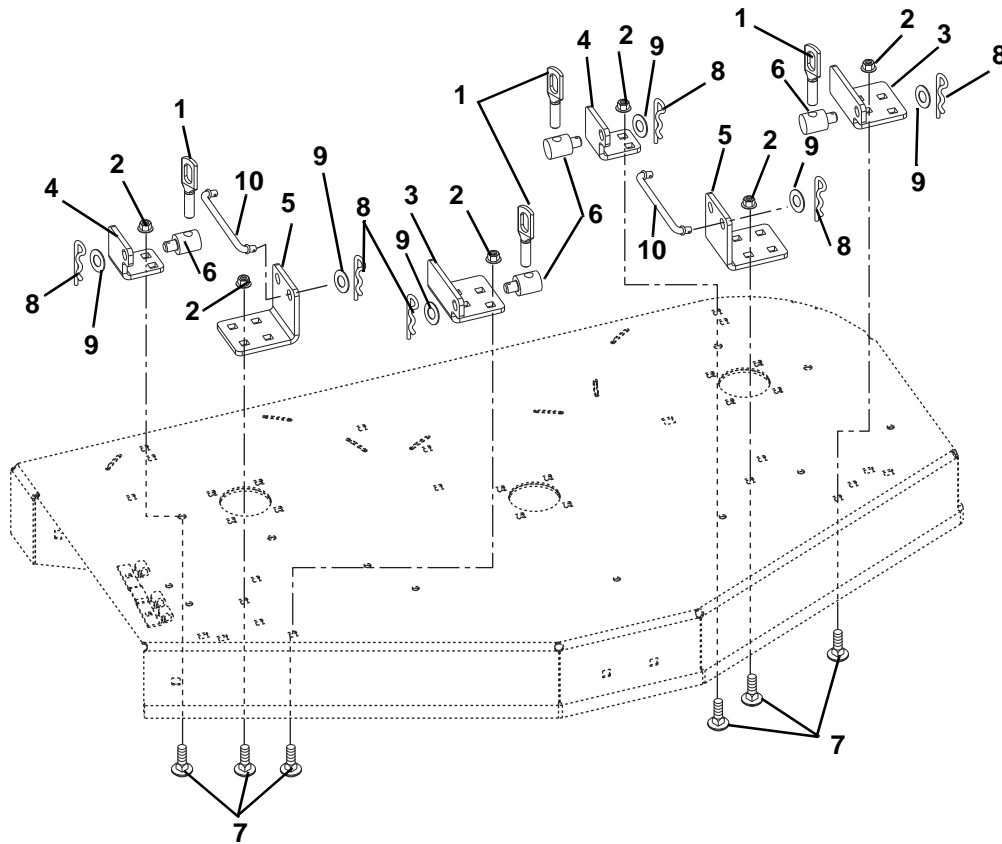


PE0860

Item	Part No.	Qty.	Description
1	01585500	1	Deflector, Chute
2	02709561	1	Hinge, Plate
3	06219900	2	Bolt, Round Head Square Neck .25-20 x .75 Grade 5
4	06713500	1	Pin, Internal .08 x .18 x 1.18
5	08307200	1	Spring, Torsion .095 x .50 x 1.00
6	02202900	1	Bushing, Sleeve
7	00475800	1	Pin, Clevis
8	07049600	6	Bolt, Serrated Hex Flange Washer Head .31-18 x .75
9	06220800	5	Bolt, Round Head Square Neck .31-18 x .75
10	06545400	11	Nut-.312-18 Flange Nyloc
11	01576161	1	Weldment, Upper Left Baffle-40" (400)
	01572461	1	Weldment, Upper Left Baffle-44" (401)
	01574061	1	Weldment, Upper Left Baffle-48" (402)
12	01576261	1	Weldment, Upper Center Baffle-40" (400)
	01572561	1	Weldment, Upper Center Baffle-44" (401)
	01574161	1	Weldment, Upper Center Baffle-48" (402)
13	01576361	1	Weldment, Upper Right Baffle-40" (400)
	01572661	1	Weldment, Upper Right Baffle-44" (401)
	01574261	1	Weldment, Upper Right Baffle-48" (402)
14	01576761	1	Deflector, 40" (400)
	01574661	1	Deflector, 44"/48" (401, 402)
15	01597761	1	Flat Spring
16	06543500	4	Nut, Locking Top Flange .25-20
17	06220600	2	Bolt, Round Head Square Neck .25-20 x .50 Grade 5
18	06223600	1	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
19	06545500	2	Nut, Flange Nyloc .375-18
20	01599161	1	Bracket, Chute Lock
21	06224200	1	Bolt, Round Head Square Neck .38-16 x 1.50

HANDLE AND STABILIZER BRACKETS

Model 915400, 401, 402

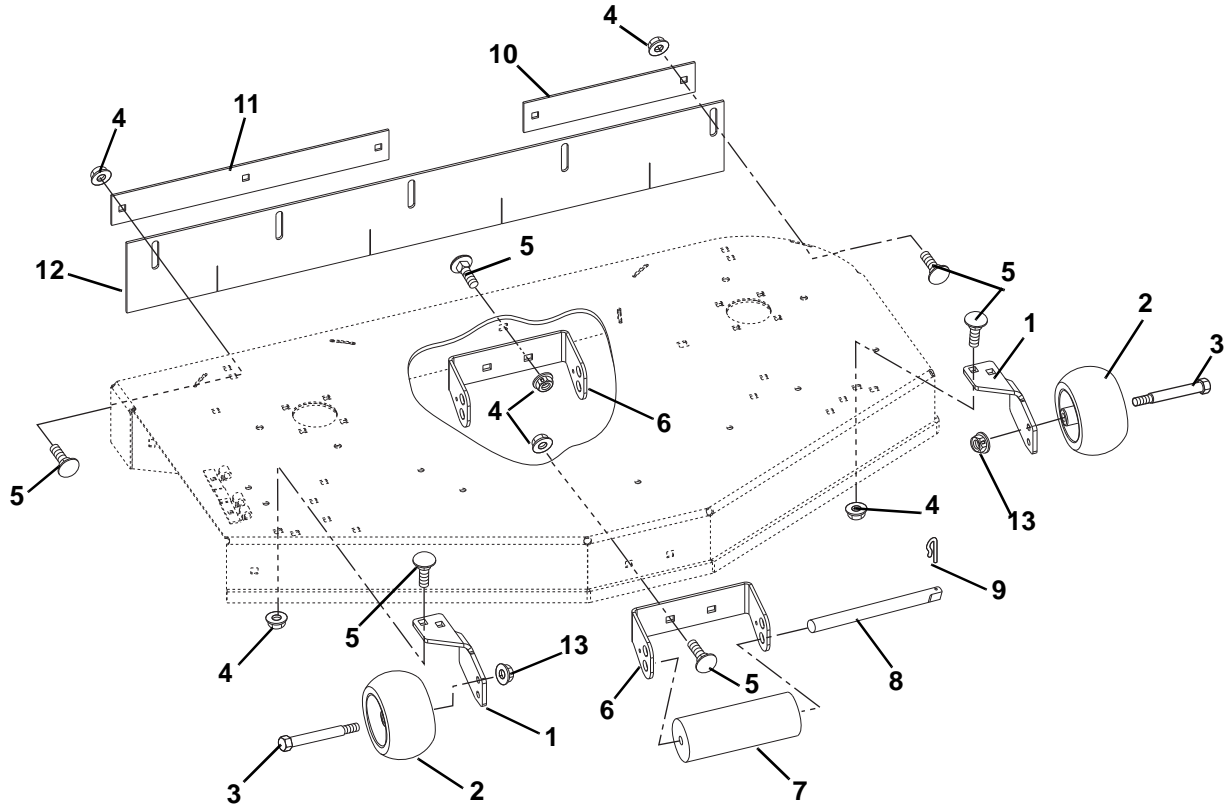


PE0880

Item	Part No.	Qty.	Description
1	00160000	4	Deck Link
2	06545500	12	Nut .38-16 Flange Nyloc
3	01590261	2	Bracket, Mount, Front
4	01604561	2	Bracket, Rear Mount
5	01573561	2	Bracket, Stabilizer
6	01590400	4	Trunnion
7	06223600	12	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
8	06714900	6	Pin, Hair, External
9	06436400	6	Washer-Flat Steel .511 x 1.441 x .125
10	00270200	2	Rod, Drag Link

MOWER BRACKETS AND ROLLERS

Model 915400, 401, 402



PE0890

MOWER BRACKETS AND ROLLERS

Model 915400, 401, 402

Item	Part No.	Qty.	Description
1	02950361	2	Bracket, Anti-Scalp
2	03471700	2	Wheel 5 x 3
3	07056800	2	Bolt, Shoulder .38-16 x 2.50 Hex Washer Head Grade 5
4	06545500	13	Nut .38-16 Flange Nyloc
5	06223600	13	Bolt-Round Head Square Neck .38-16 x 1.00 Grade 5
6	00355661	2	Bracket, Roller Mount
7	03114100	2	Roller
8	00356500	2	Pin, Roller
9	06714500	2	Pin, Spring Clip
10	01577461	1	Bar, Left Hand Retainer Striper
11	01577661	1	Bar, Retaining Striper (401)
	01577361	1	Bar, Retaining Striper (402)
	01576961	1	Bar, Retaining Striper (400)
12	01577500	1	Striper, Rubber-44" (401)
	01577000	1	Striper, Rubber-48" (402)
	01576800	1	Striper, Rubber-40" (400)
13	06542000	2	Nut-Locking-Top-Flange .38-16



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